

# Modularization: the future of assembly

Atlas Copco has been a preferred supplier to the global manufacturing industry for decades. We were the first company to develop and introduce smart electric tools into factories more than 30 years ago.

Today, we introduce a new product and a new approach to tailor-made solutions that secure tube nuts and joints in cramped areas.

The modularized approach of custom-made tools with Saltus Geared Front Attachments (GFAs) allows you to configure your solution in more than 100,000 combinations.

Configure your solution in more than

100,000 combinations



### **Closed Offset Torque application**

A large choice of GFA COT (Closed Offset Torque applications) models, with different number of gear stages and output gear models, ensures a custom fit for every application, meaning zero time wasted searching for the bolt.



### **Open Offset Torque application**

A large choice of GFA OOT (Open Offset Torque applications) models mean a fit for each tube nut and B nut. It allows you to secure joints when upper space is limited. The output gear will fit the application with different extensions and mounting positions (upward or downward).



Models are available in a number of gear stages which allow for length extension, helping to reach difficult-to-access joints.

Narrow models offer the possibility of reaching several tube nuts concentrated in small areas such as on ABS control module installations in vehicles.

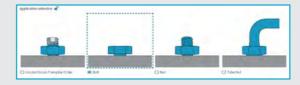


**Customization in your hands** 

Smart algorithms and automation design in our configuration system allow us to take your requirements and needs and convert them into a complete solution within minutes. The solutions are available to order within 24 hours.

This modular approach means we can quickly quote an optimized solution and it also eliminates the risk of errors in the quoting process.

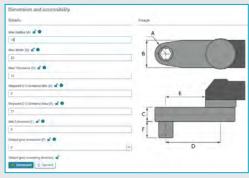




1. Define the application

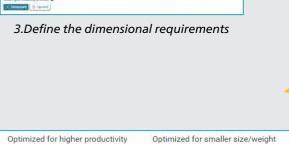


2. Choose the right shape of tool





5. Choose the driving unit



Select this

No O Yes

4. Optimize the solution according to customer needs

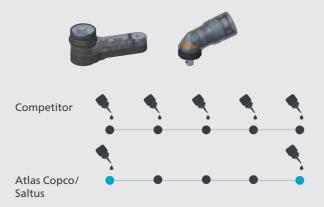
Select this:

Our customized solutions can be assembled with the driving unit and accessories in the standard assembly line. This means they go through all the standard

testing and calibration procedure, giving you a tool that is certified and ready to use, out of the box.

## **Engineering excellence**

Saltus GFA's patented solution can increase greasing intervals by up to 60%, leading to reduced maintenance costs.



The 110° angle head is perfect for multiple tightening applications. Replacing a pistol grip tool with a 110° angle head will dramatically reduce the reaction force to the operator.



# Range overview (Nm)

3 main product lines are available:

Closed Offset models







# **Saltus GFA naming**

GFA-COT-A-14-08-14-2

Portfolio name Geared Front

Attachment

Product description C/O/H = Closed/Open/ **Hold & Drive** O/I = Offset/Inline T = Torque application

Input drive A = 1/4"

B = 3/8"C = 1/2"

H = 1/4" Hex

(only for info)

Average Max input Housing radius Housing thickness Number of 8 = 8 mm 14 = 14Nm

14 = 14Nm

### **Technical data**

#### GFA-COT-X-14-08-14-X

Designation	Square drive	Max output	Radius	Height	Width	Center- to-center	Max output	Gear stages	Gear ratio	Theoretical efficiency	Max hex size flush	Max A/F 2-p Sockets
GFA-COT-A-14-08-14-2	1/4"	9.5	8.1	14	0.5	26.3	9.5	2	1	0.85	11/32" - 8.7mm	11,5mm
GFA-COT-B-14-08-14-2	3/8"	9.5	0.1			20.5	5.5	2		0.03	11/32 - 6,711111	
GFA-COT-A-14-08-14-3	1/4"	9.5	8.1	14	0.5	39.5	9.5	3	1	0.8	11/32" - 8.7mm	11,5mm
GFA-COT-B-14-08-14-3	3/8"	9.5	0.1		0.5	33.3	9.5	3	·	0.0	11/32 0,711111	11,5111111
GFA-COT-A-14-08-14-4	1/4"	9.5	8.1	14	0.7	52.9	9.5	4	1	0.75	11/32" - 8,7mm	11,5mm
GFA-COT-B-14-08-14-4	3/8"	9.5	0.1	14	0.7	32.9				0.73	11/32 - 6,/111111	
GFA-COT-A-14-08-14-6	1/4"	8.1	8.1	14	0.7	79.5	8.1	6	1	0.68	11/32" - 8.7mm	11 5mm
GFA-COT-B-14-08-14-6	3/8"	0.1	0.1	14	0.7	79.5	8.1	6		0.68	11/32" - 8,7mm	11,5mm

#### GFA-COT-B-26-10-15-X

Designation	Square drive	Max Output torque	Radius	Height	Width	Center- to-center	Gear stages	Gear ratio	Theoretical efficiency	Max hex size flush	Max A/F 2-p Sockets
GFA-COT-B-26-10-15-2	3/8"	18	10.2	15	22.4	34.6	2	1	0.85	3/8" - 10mm	16,5mm
GFA-COT-B-26-10-15-3	3/8"	18	10.2	15	22.4	52.7	3	1	0.8	3/8" - 10mm	16,5mm
GFA-COT-B-26-10-15-4	3/8"	18	10.2	15	22.4	70.8	4	1	0.75	3/8" - 10mm	16,5mm
GFA-COT-B-26-10-15-6	3/8"	15.6	10.2	15	22.4	107	6	1	0.68	3/8" - 10mm	16,5mm

#### GFA-COT-B-41-13-15-X

Designation	Square drive	Max Output torque	Radius	Height	Width	Center- to-center	Gear stages	Gear ratio	Theoretical efficiency	Max hex size flush	Max A/F 2-p Sockets
GFA-COT-B-41-13-15-2	3/8"	31	13	15	30	44.4	2	1.08	0.85	9/16" - 14mm	19,5mm
GFA-COT-B-41-13-15-3	3/8"	31	13	15	30	67.4	3	1.08	0.8	9/16" - 14mm	19,5mm
GFA-COT-B-41-13-15-4	3/8"	31	13	15	30	90.3	4	1.08	0.75	9/16" - 14mm	19,5mm
GFA-COT-B-41-13-15-6	3/8"	25	13	15	30	136.3	6	1.08	0.68	9/16" - 14mm	19,5mm

#### GFA-COT-B-62-16-17-X

Designation	Square drive	Max Output torque	Radius	Height	Width	Center- to-center	Gear stages	Gear ratio	Theoretical efficiency	Max hex size flush	Max A/F 2-p Sockets	Max A/F 2-p Sockets
GFA-COT-B-62-16-17-2	3/8"	F4	15.05	17		26.2	2	1.10		0.05	11/16// 17/	24mm
GFA-COT-C-62-16-17-2	1/2"	51	15.85		51	26.3	2	1.18	1	0.85	11/16" - 17mm	2411111
GFA-COT-B-62-16-17-3	3/8"	F4	15.05	17	77.5	20.5	2	1.10	1	0.00	11/16" - 17mm	24mm
GFA-COT-C-62-16-17-3	1/2"	51	15.85			39.5	3	1.18	I	0.80	11/10 - 1/111111	24mm
GFA-COT-B-62-16-17-4	3/8"	F4	15.05	17	104	52.9		1.18	1	0.75	11/16// 17/	2.4
GFA-COT-C-62-16-17-4	1/2"	51	15.85	17	104		4			0.75	11/16" - 17mm	24mm
GFA-COT-B-62-16-17-6	3/8"	4.4	15.05	17	457	70.5		1.10	1.18 1	0.60	11/16// 17/	24
GFA-COT-C-62-16-17-6	1/2"	44	15.85	17	157	79.5	6	1.18		0.68	11/16" - 17mm	24mm

### GFA-OOT-B-25-12-11-X

Designation	Square drive	Max Output torque	Radius	Height	Width	Center-to-center	Gear stages	Gear ratio	Theoretical efficiency	Tube Opening
GFA-OOT-B-25-12-11-2	3/8"	18	12	11	37.2	31.03	2	1	0.82	8.5
GFA-OOT-B-25-12-11-3	3/8"	18	12	11	37.2	53.6	3	1	0.77	8.5

### **Technical data**

#### GFA-OOT-B-50-15-12-X

Designation	Square drive	Max Output torque	Radius	Height	Width	Center-to-center	Gear stages	Gear ratio	Theoretical efficiency	Tube Opening
GFA-OOT-B-50-15-12-2	3/8"	30	15	12	46.6	36.56	2	1	0.82	10.5
GFA-OOT-B-50-15-12-3	3/8"	30	15	12	46.6	64.6	3	1	0.77	10.5

#### GFA-HIT-H-12-22-22-0

Designation	Input drive	Max Output torque	Radius	Height	Width	Gear stages	Gear ratio	Theoretical efficiency	Max Hex socket size
GFA-HIT-H-12-22-22-0	Hex 1/4"	12,5	22	44	30	0	1.2	0.9	10mm

#### 110-DEG ANGLE HEADS

Designation	Output square drive	Crowfoot compatibility	Max input torque	Max Output torque	Gear ratio	Theoretical efficiency	
GFA-AH110-A-15	1/4"	COT-A-14	13,5	12,5	11,875	0,95	
GFA-AH110-B-30	3/8"	COT-B-26	20,5	30	1,54	0,95	
GFA-AH-110-50	3/8"	COT-B-41	31	50	1,69	0,95	

## Service solutions at Atlas Copco

Our service solutions are designed to help you get the most out of your industrial equipment. For tools using GFA products, we can start, maintain, repair, calibrate and optimize them for maximize productivity and quality.

- Fast support and spare parts availability
- Global network for support and training for equipment, software & tightening technique
- Optimization & analysis services for connected equipment



### **Contact us**

to find the right solution for your application



Schäffner

Schäffner GmbH Bahnhofstr. 119, 73430 Aalen verkauf@schaeffner-tools.de Tel.: 07361/969659

